



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 174774



Part No: D2282-041

Job Qty: 10 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 4/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Large Fab-1		DYC 18/03/23
100	Large Fab	10 pcs		4/17/18	0.00	1.75	Large Fab 1		DYC 18/03/29
110	QC	10 pcs		4/17/18	0.00	0.00	QC9		PD 18-4-05
120	Small Fab	10 pcs		4/18/18	0.00	0.53	Small Fab U/A		PD 18-4-05
130	QC	10 pcs		4/18/18	0.00	0.00	QC5		PD 18-4-05
140	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3		SR
150	QC21-SA	10 Ea		4/18/18	0.00	0.00	QC21		APR 06 2018

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282

Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod M136585

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	10 Ea (1 ea)	90-Start up Operation	
D2282-5	Tube	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	10	77	0
	D2282-5	10	54	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Large Fab ☐	Composite ☐	Supplier ☐																				

Date : _____	Step #: _____	QTY Effective : _____
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Description Work Order Deviation	Disposition

DART AEROSPACE
 Part: D2282 - 041
 Job No: 174774
 Serial No/Batch: S056127
 Revision: _____
 Inspector: _____
 Date: 03/20/18
 1270 Aberdeen Street
 Hawkebury, ON K6A 1K7
 CANADA
 TEL: 1 519 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause		FAULT CATEGORY	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐

Part incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐

OTHER :